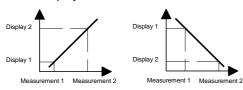


#### 1. Operation

#### 1.1. Display Range

By defining the display range the input signal may be scaled to obtain a readout in the units you want. To do this, you have to define 2 measurement/display points in order to set up a proportional relationship between the input signal's value and the display value.



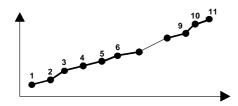
**Normal Scale** 

**Inverse Scale** 

You should always select 2 measurement/display points at the signal's 2 evolving endpoints to obtain the best possible precision. You may enter the coordinates of these 2 endpoints either directly on the keyboard or via the "teach" mode option by mapping a value measured by the indicator to the displayed value.

#### Linearization by frames

If the input signal is not linear over the whole measurement range, it is possible, thanks to the linearization function, to define up to 11 frames or 12 measurement/display points.



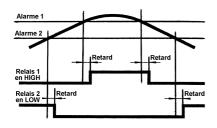
### 1.2. Alarm Outputs

The indicator has as an option 2 or 4 alarms with relay outputs or 4 alarms with PNP or NPN static outputs. Output activation is programmable in the HIGH level mode, that is, when the displayed value passes the threshold value in the increasing direction, or in the LOW level mode, that is, when the displayed value passes the threshold value in the decreasing direction.

The alarm operating mode is also programmable:

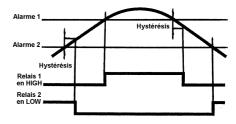
### a) Action Delayed by Timeout

The timed-out delay acts on both sides of the alarm threshold value when the display value passes it in either the increasing or decreasing direction. This delay is programmable in seconds from 0 to 999.9.



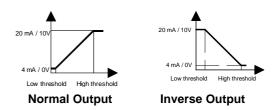
#### b) Asymmetrical Hysteresis

The output is immediately activated when the display value passes the alarm threshold value; on the other hand, the output is deactivated when it exceeds the hysteresis band programmed in display units from 0 to 9999.



#### 1.3. Analog Output 0-10V or 4-20mA

The indicator may be equipped as an option with an analog output which delivers a 4-20 mA or 0-10 V signal which is directly or indirectly proportional to the display's evolution.



### 2. Description of Keyboard and Display



N°	Designation	Function RUN	Function PROG
1	DISPLAY	Data display area	
2	LED 1	Alarm out 1 activation	Program. Alarm 1
3	LED 2	Alarm out 2 activation	Program. Alarm 2
4	LED 3	Alarm out 3 activation	Program. Alarm 3
5	LED 4	Alarm out 4 activation	Program. Alarm 4
6	LABEL	Stick the "un	its" label here
7	KEY —>	Enter in the PROG mode	Select the lines to be programmed
8	KEY <b>&gt;</b>	Display the MIN and MAX values	Select the digit to be modified
9	KEY <b>Δ</b>	Record the displayed value as TARE	Increment the selected digit
10	LED PROG		Mode PROG activated
11	LED MIN	Value MIN displayed	
12	LED MAX	Value MAX displayed	
13	LED TARE	Value TARE displayed	

### 3. Consultation and Programming

#### **CONSULTATION Mode**

The indicator is in this mode at power-up. In this mode you may consult the recorded MIN and MAX values and the 4 alarm threshold values and initialize the TARE function.

#### **MAX/MIN KEY**

Whenever you press this key, the MAX, MIN and TARE successively appear, and then the current value of the measurement redisplays. You can reinitialize the displayed MAX or MIN value by pressing and holding the RESET key and then the MAX/MIN key. The MAX and MIN values are saved in case power is cut off.

#### **TARF KFY**

Pressing the TARE key at any moment allows you to reset to zero the display and store it as an offset of the input signal's value; as soon as a "tare" (offset) has been made, the TARE LED is lit. You can reset to zero the TARE memory by pressing and holding the RESET key and then the TARE key. The TARE function may be inhibited by programming.

#### **PROGRAMMATION Mode**

The programming mode allows you to completely configure the indicator's operations. It is divided into 6 modules :

- Input configuration
- Display configuration
- Alarm outputs configuration
- Analog output configuration
- Serial link configuration
- Control inputs configuration

With the key, you may access the programming mode, a configuration module, or scroll the various lines to be programmed.

With the  $\triangleright$  key, you may select a configuration module to be programmed, an operating option, or a digit to be modified. With the  $\triangle$  key, you may increment the selected digit.

#### **Procedure**

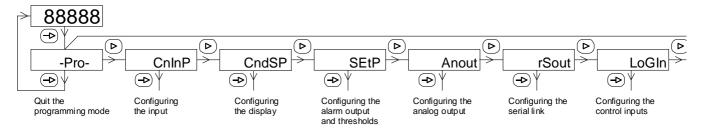
- 1°Press the **\rightharpoonup** key; the [-PRO-] message appears on the auxiliary display.
- 2°Use the ▶ key to select the module to be programmed; the various modules are identified by a name.
- 3° Use the → key to validate the selected module and the → , ▶ and ♠ keys to program the various lines.

After programming a module, the indicator stores the modifications and displays the [StorE] message during the save operation.

- 4°Where applicable, program the other modules.
- 5° If necessary, lock the programming mode by using an access code. Refer to the chapter "Programming Access Control".

If programming is locked, you can always access the configuration modules to check the contents.

### **Block Diagram: Display of the Configuration Modules**



The configuration modules for serial link, analog output and alarm outputs are only accessible if the indicator is equipped with the corresponding options.

### 1. Input Configuration



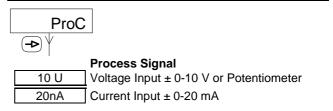
This module's first phase allows you to select by using the **>** key one of the various configuration submodules. It is identified by a name.

ProC Process Signal or Potentiometer

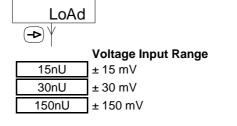
LoAd Load-cell Signal

tEMP Pt100 Sensor or Thermocouple Signal

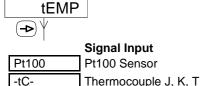
### 1.1. Process Input



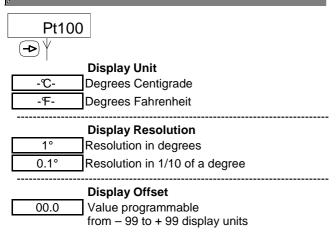
### 1.2. Load-Cell Input



#### 1.3. Temperature Input

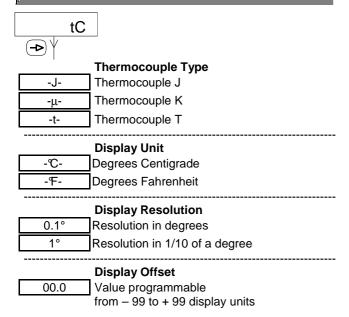


#### 1.3.1 Pt100 Sensor Input



The display offset allows compensating for a difference, if any, between the real value and the measured value.

### 1.3.2 Thermocouple Input



The display offset allows compensating for a difference, if any, between the real value and the measured value.

#### 2. Display Configuration



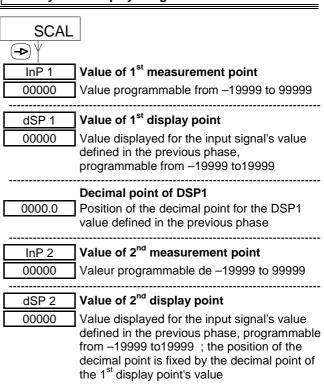
This module's first phase allows you to select by using the **b** key one of the various configuration submodules. It is identified by a name.

SCAL	Keyboard mode scale
tEACH	Learning mode scale
FILtP	Input and display filter
round	Display variation
brlGH	Display Luminosity
ModtA	TARE function

#### Remark:

For the signals Pt100 Sensor and Thermocouple, only the submodules « round » and « brIGH » are accessible.

### 2.1. Keyboard Display Range



### **Multiple linearization**

If the input signal is not linear over the whole measurement range, it is possible, thanks to the linearization function, to define up to 10 frames or 11 measurement/display points.

To access the programming of the other measurement/display points, press the → key for 3sec after programming the display of the 2nd point in the previous stage. The new values of the measurement/display points are identified by the message [Inp-xx] and [dSP-xx], where xx is the point number (from 03 to 11).

L	701	rando modera como pormezas
	00000	Value programmable from -19999 to 99999
	dSP xx	Value display point xx
	00000	Value displayed for the input signal's value
		defined in the previous phase, programmable
		from -19999 to19999

Value measurement point xx

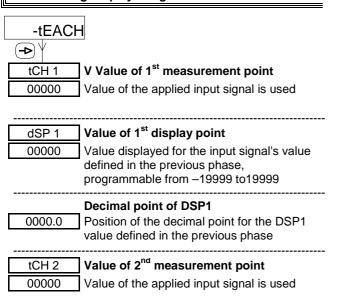
To interrupt the programming of measurement/display points and record the values which have already been entered, press the —> key for 3sec after programming the display of point xx in the previous stage.

#### NOTE

InP xx

The values to be programmed for each measurement/display point must all be in either increasing or decreasing order.

#### 2.2. Learning Display Range



position of the decimal point is fixed by the

dSP 2 00000

# decimal point of the 1st display point's value

**Multiple linearization** If the input signal is not linear over the whole measurement range, it is possible, thanks to the linearization function, to define up to 10 frames or 11 measurement/display points. See the programming mode describes in chapter 2.1

Value of 2<sup>nd</sup> display point

defined in the previous phase,

Value displayed for the input signal's value

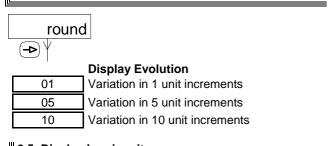
programmable from -19999 to19999; the

### 2.3. Stabilization Filter

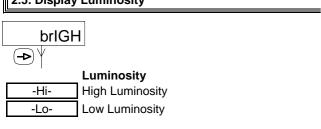


The stabilization filter allows damping the input signal in case of sudden process variations. Increasing the filter's value is translated by a longer display response time to an abrupt process variation.

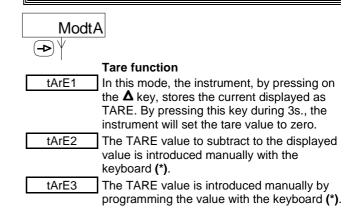
### 2.4. Display Variation



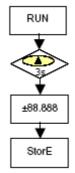
### 2.5. Display Luminosity



#### 2.6. Tare function



Example: Programmed value = 100



#### **Mode Tare2**

Display value = 1000 before programming.

Display value = 1000 -100 = 900 after value programming.

Display value = 1000 before programming. Display value = 100 after value programming.

### 3. Alarm Output Configuration



This module's first phase allows you to select by using the key one of the various configuration submodules. It is identified by a name.

SEt1	Alarm Setpoint n°1
SEt2	Alarm Setpoint n <sup>o</sup> 2
SEt3	Alarm Setpoint n3
SEt4	Alarm Setpoint n%

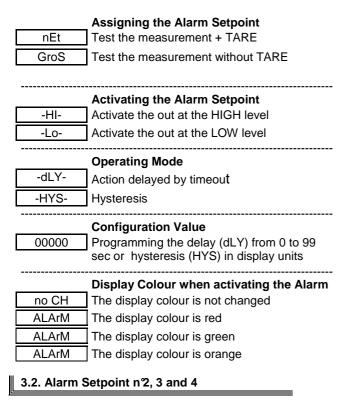
### Remark:

If the indicator is equipped with the 2 relay outputs option, you may set parameters only in the submodules na and na.

### 3.1. Alarm Setpoint n<sup>a</sup>



**GSI48** 



The programming is the same as for Alarm Setpoint na.

### 4. Analog Output Configuration



### **Output Evolution Range**

outHI	High Scale
00000	The full output scale will be attained at this
	value defined between -19999 and 19999

OutLo	LOW Scale
00000	The output will start to evolve from this
	value defined between -19999 and 19999

### 5. Serial Interface Configuration

l au Caala



This module's first phase allows you to select by using the **b** key one of the various configuration submodules. It is identified by a name.

bAud	Transmission rate
trAnS	Protocol Selection
dLY	Response Time (*)

(\*) These configuration submodules do not appear with the RS232 serial link option.

#### 5.1. Transmission Rate



**Transmission Rate** 

1200	1200 bauds
2400	2400 bauds
4800	4800 bauds
9600	9600 bauds
19200	19200 bauds

Adr Indicator Address

01 Value between 01 and 99

### 5.2. Communication Protocol



**Communication Protocol** 

Prt 1	ASCII
Prt 2	ISO 1745
Prt 3	MODBUS (RTU)

#### 5.3. Serial Interface Response Time



### Response Send Time

1	Delay of 30 ms
2	Delay of 60 ms
3	Delay of 100 ms

### 6. Control Input Configuration



This module's first phase allows you to select by using the **b** key one of the various configuration submodules. It is identified by a name.

InP-1	Control Input Connector pin 2
InP-2	Control Input Connector pin 3
InP-3	Control Input Connector pin 4

### 6.1. Control Input Connector pin 2



Function Number

1 Value between 00 and 15

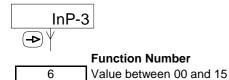
### 6.2. Control Input Connector pin 3



**Function Number** 

2 Value between 00 and 15

#### 6.3. Control Input Connector pin 4



#### LIST OF AVAILABLE FUNCTIONS

N°	Description	(*)
00	Input deactivated	-
01	TARE (**)	F
02	Reset TARE (**)	F
03	Display the MAX value	Ν
04	Display the MIN value	Ν
05	Reset the MAX or MIN value	F
06	HOLD the display	Ν
07	Print the measure without TARE	F
08	Print the measure + TARE	F
09	Print the TARE	F
10	Send the last 4 digits on the Serial Interface, every second on level input N	F/N
11	Change the Display Luminosity	Ν
12	Display the Alarm Setpoint	N
13	Dummy Setpoints if the Alarms are nonexistent	N
14	Print the MAX value	F
15	Print the MIN value	F

(\*) Function activated on Level - N or on Edge - F

(\*\*) Only in mode Tare1 and Tare3

After selecting a Print function, the indicator displays the option "Time and Date Printout".

tIME	Time and Date Printout		
oFF	Printing deactivated		
on	Printing activated		

When a print order is given on one of the control inputs, the indicator may or may not add to the frame sent the "Time and Date Printout" command **<ESC>H**. This command should only be added if the printer could process it.

### 4. Programming the Alarm Setpoints

This programming is independent of the programming of the configuration modules; you may carry it out at any moment.

### Procedure

1°Press the → key; the [PRO] message displays.

2°Press the **∆** key to access the modification of the first Setpoint.

Alarm n<sup>q</sup> ✓ LED 1 lit

00000

Value of Setpoint n<sup>q</sup>, modified with ➤ and

A keys.

3° Press the → key to access the modification of the second alarm Setpoint.

Alarm n<sup>o</sup> 

LED 2 lit

00000

Value of Setpoint n<sup>o</sup>, modified with 

A keys.

4°Press the → key to access the modification of the third Setpoint.

Alarm n³ ► LED 3 lit

000000 Value of Setpoint n³, modified with ► and
Δ keys.

5°Press the **>** key to access the modification of the fourth alarm Setpoint.

Alarm n⁴ ► LED 4 lit

Value of Setpoint n⁴, modified with ► and

• keys.

6° Press the **>** key to validate the programmed Setpoints and quit the programming mode.

### 5. Programming Access Control

To prevent any unintentional modification of the indicator's programming, you may protect this programming:

- Either Totally.

Once programming is locked, you can always access the various configuration modules to check the contents. In this case, the [DAtA] message will display instead of the [PRO] message if you enter the programming mode.

 Or Partially, by selecting the configuration modules to be locked. Once programming is locked, you can always access the various configuration modules to check the contents.

#### Procedure

1°Press and hold the → key for 3 sec; the [CodE] message displays.

2°Enter the access code protecting the configuration module for programming access control. The factory access code is "0000". Use the ▶ and ▲ keys to enter the value.

3°The next step allows you to select, by using the ▶ key, one of the access control submodules. It is identified by a name.

LISt List of modifiable modules and submodules

CHAnG Access code

CoLor Display Colour

LISt → \/	
totLC	Locking programming
0	Partially : the submodules can be can be configured independently
1	Totally: the indicator memorizes the option and leaves the programming mode
SEt1	Alarm Output Configuration n⁰
SEt2	Alarm Output Configuration n <sup>2</sup>
SEt3	Alarm Output Configuration n3
SEt4	Alarm Output Configuration n°4
InPut	Input Configuration
dISP	SCAL, FILtP, round Configuration
Anout	Analog Output Configuration
rSout	Serial Interface Configuration

Control Input Configuration

LoGIn

tArE Tare key Configuration **SPUAL** Alarm Setpoints Programming



### **Access Code**

If you modified the access code, the indicator stores this code and quits the programming mode.

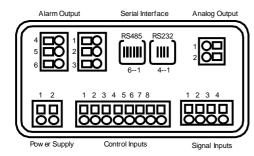


### **Display Colour**

run Run mode Pro

Programming mode

### 6. Connection



### **Power Supply**

Version VAC **VDC** Terminal 1: phase Terminal 2: neutral

### **Signal Inputs**

### **PROCESS Input**

Terminal 1: Excitation -Terminal 2: Excitation +24V Terminal 3: Excitation +5V or +10V

Terminal 4: Terminal 5: I IN + Terminal 6: VIN+ Terminal 7: NC Terminal 8: IN -

#### **LOAD-CELL Input** $\Rightarrow$

Terminal 1: Excitation -

Terminal 2: NC

Terminal 3: Excitation +5V or +10V

Terminal 4: NC Terminal 5: NC Terminal 6: NC Terminal 7: mV + Terminal 8: mV -

### Pt 100 Input

Terminal 1: NC Terminal 2: NC Terminal 3: NC Terminal 4: Pt100 Terminal 5: NC Terminal 6: NC Terminal 7: Pt100

Terminal 8: Pt100 Common

### THERMOCOUPLE Input

Terminal 1: NC Terminal 2: NC Terminal 3: NC Terminal 4: NC Terminal 5: NC Terminal 6: NC Terminal 7: Thermo + Terminal 8: Thermo -

#### **POTENTIOMETER Input**

Terminal 1: Excitation -

Terminal 2: NC

Terminal 3: Potentiometer HI

Terminal 4: NC Terminal 5: NC

Terminal 6: Potentiometer middle

Terminal 7:

Terminal 8: Potentiometer LO

### **Analog Output**

- 4-20 mA / 0-10 V Terminal 1: Terminal 2: + 4-20 mA / 0 V

#### **Serial Interface**

Interface	RS 232	RS 485
Terminal 1:	NC	
Terminal 2:	TxD	NC
Terminal 3:	RxD	TR B
Terminal 4:	GND	TR A
Terminal 5:		GND
Terminal 6:		

#### **Alarm Outputs**

#### 2-Relay Option

relay 1 Terminal 1: contact NO Terminal 2: common Terminal 3: Contact NF Terminal 4: Contact NO relay 2 Terminal 5: common Terminal 6: Contact NF

### 4-Relay Option

Terminal 1: contact C1 Terminal 2: contact C2 Terminal 3: contact C3 Terminal 4: contact C4 Terminal 5: NC Terminal 6: common



#### 4-NPN Static Option

Terminal 1: opto C1 opto C2 Terminal 2: Terminal 3: opto C3 Terminal 4: opto C4 Terminal 5: NC Terminal 6: Common



### 4-PNP Static Option

Terminal 1: opto C1 Terminal 2: opto C2 Terminal 3: opto C3 Terminal 4: opto C4 NC Terminal 5: Terminal 6: common



GSI48 7

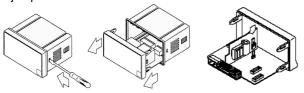
### Control Inputs

Terminal 1 : Common
Terminal 2 : TARE
Terminal 3 : RESET TARE
Terminal 4 : HOLD

The functions that are associated with the control inputs are programmable. The factory configuration is given above. The use of the electrical inputs RESET, TARE and MAX/MIN is identical to the use of the keys on the keyboard. These inputs are optocoupled and the active logic level is 0.

#### Sensor Excitation 10 V

You can modify the 10 V excitation voltage to 5 V by setting a jumper inside the indicator.

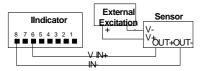


Jumper OFF = Excitation 10 V Jumper ON = Excitation 5 V

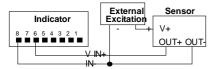
### Connecting Examples

### ⇒ PROCESS Input in Voltage

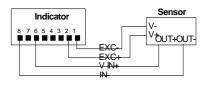
4-Wire Sensor and External Excitation



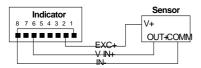
3-Wire Sensor and External Excitation



### 4-Wire Sensor

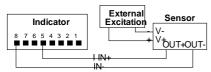


#### 3-Wire Sensor

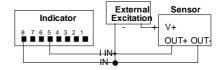


#### ⇒ PROCESS Input in Current

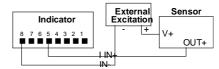
4-Wire Sensor and External Excitation



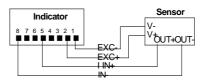
#### 3-Wire Sensor and External Excitation



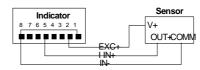
#### 2-Wire Sensor and External Excitation



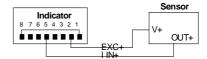
#### 4-Wire Sensor



#### 3-Wire Sensor

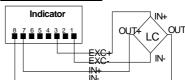


#### 2-Wire 4-20mA Sensor



<u>Remark</u>: in this example, the indicator delivers the supply for the buckle of current.

## ⇒ LOAD-CELL Input



You can connect up to 4 load-cells in parallel without an external power supply. The sensor excitation voltage delivered by the indicator must be 5 V or 10 V / max. current 60mA.

### ⇒ PT100 Input

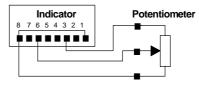


#### ⇒ THERMOCOUPLE Input



Thermocouple

### ⇒ **POTENTIOMETER Input**



The sensor excitation voltage delivered by the indicator must be 10 V.